Work Order May 12, 2010 1:13											Page 1
Revision ID:	3876-13 otector - Door		Accept					Setup	Start Stop		
Start Date: 12. Required Date: 18. Reference:	/05/2010 Start Qty: 4.00 /05/2010 Req'd Qty: 4.00			Cust Item I Customer:	D:					1 18811181 B1	#18
	rocess Plan:	Date:	Tooling: SPC (Y/N):	•	nte:			Run	Start Stop		
Sequence ID/ Work Center ID	Operation Description		Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Rej Qty		Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr	4		. , , ,							
100 	FLOW WATER JET Memo		0.00		•		Bic	<u> 5</u>	~ <i>5</i> 0		· · · · · · · · · · · · · · · · · · ·
FLOW CNC Waterjet	1-Cut as per Dwg Rev:Prog Rev:2- Deburr if n	<u> </u>	d iolos	Jai (4x		•				(
110	QC2- Inspect parts off ma Memo	chine FAI/FAIB	0.00				EB 1	٥- ح	- X	7	
120	QC8- Inspect parts - secon	d check	0.00	65/20			(4)	- 			

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W/O:			WO	RK ORDER CHANC	GES					
DATE	STEP	PR	PROCEDURE CHANGE				Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No	:	PAR #:	Fault Categ	ory:	_ NCR	: Yes	No DQ	A :	_ Date: _	
			on: Disposition:							
NCR:			WORK ORDE	R NON-CONFORM	ANCE	(NCR)			
DATE	STEP	Description of NC	iption of NC Corrective A			V			Approval	Approval
		Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Secti	on C	Chief Eng	QC Inspector
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					:					
				-						

Work Order ID 58628

May 12, 2010 1:13:33 PM



Page 2

Item ID:

D3876-13

Accept

Setup Start

Stop



Revision ID:

Item Name: Start Date:

Protector - Door

12/05/2010

Start Oty: 4.00

Required Date: 18/05/2010

Req'd Qty: 4.00



Cust Item ID:

Customer:

Reference:

Approvals:	
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QC:

Process Plan:

Memo

Memo

Date:

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Start Run

Stop



Sequence ID/ **Work Center ID**

130

Packaging Packaging

Operation **Description**

Identify as per dwg & Stock Location:

0.00

Set Up/ **Run Hours**

0.00

Draw Number

Draw Plan Rev. Code

Accept Qty

Reject Reject

Insp. Number Stamp

Qty

140

QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

0.00

W (05/2598)

Dart .	Aeros	pace	Ltd
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W/O:			WC	RK ORDER CHANG	ES						
DATE	STEP	PR	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
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					QA: N/C Closed: Date:						
NCR:			WORK ORDE	ER NON-CONFORMA	NCE (NC	R)					
DATE	STEP	Description of NC	Corrective Action Section B			Verifi	cation	Approval	Approval		
		Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date		ion C	Chief Eng	QC Inspector		
				17.			77-1-1				

Picklist Print

May 12, 2010 1:13:37 PM

Work Order ID: 58628

D3876-13 Parent Item:

Parent Item Name: Protector - Door

Comments:

IPP Rev:A 09.01.23 new issue EC verifyed by:DD

Start Date: 12/05/2010

Required Date: 18/05/2010

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/	Danlasamant	D/I.S/	D!	D.:	<u> </u>							
Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
MLEXS.125-F60029-04		Purchased	No			100	sf	2,164.075	3.19	13		,
										(3,	1B10-5-80)

GE PLASTICS LEXAN SHEET

Location Loc Code Loc Qty MAT 2164.0758 111710 64 112585 152.333 114032 114 033 1947.7428

Dart Aerospace L	Lta
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W/O:			W	ORK ORDER CHANG	ES				
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***************************************						-			
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	Reso	olution:	Dispositio	n:	_ QA: N/C CI	osed:		Date: _	
NCR:			WORK ORD	ER NON-CONFORM <i>A</i>	ANCE (NCF	()			
DATE	STEP Description of NC Section A		Corrective Action Initial Action Descr Chief Eng Chief Eng		on B Sign & Date		cation on C	Approval Chief Eng	Approval QC Inspector
			Oliver Eng	Office Ling	Date				
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DART AEROSPACE LTD	Work Order:	58628
Description: Protector – Door	Part Number:	D3876-13
Inspection Dwg: D3876 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

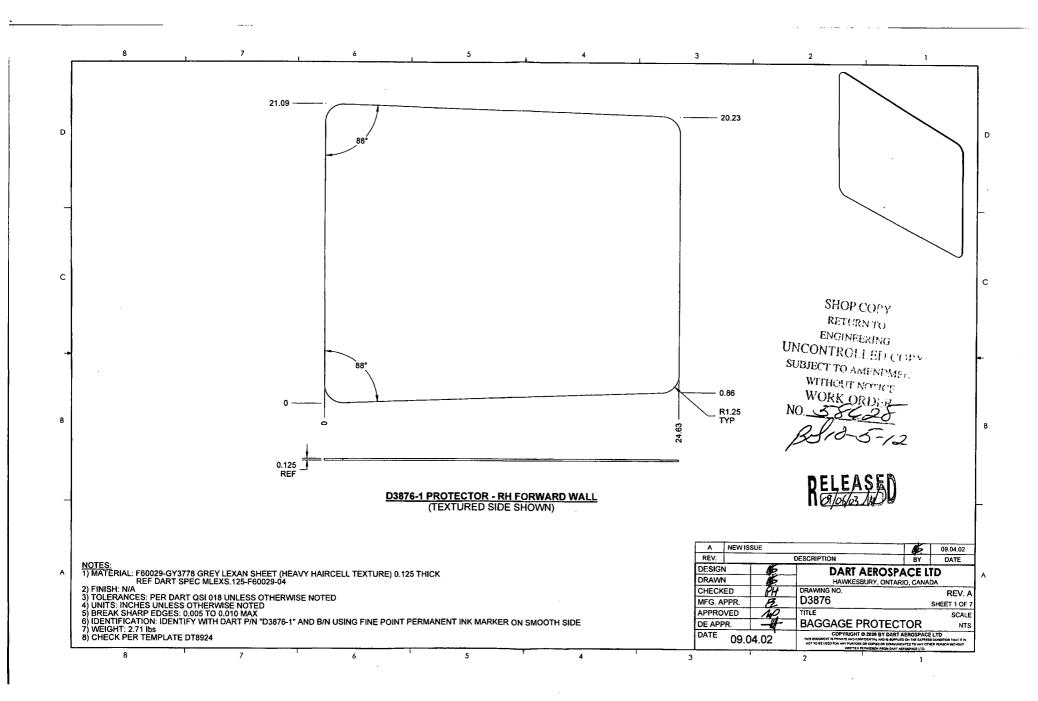
X	First Article	Prototype
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Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
27.25	+/-0.030	37.78	×			
17.43	+/-0.030	17,43	82			
1.50	+/-0.030	1.50	4			
0.67	+/-0.030	(4.60	Y			
6.84	+/-0.030	6.84	14			
9.59	+/-0.030	9,59	4			
16.75	+/-0.030	9,59	~			
0.125	+/-0.010	, 131	\			

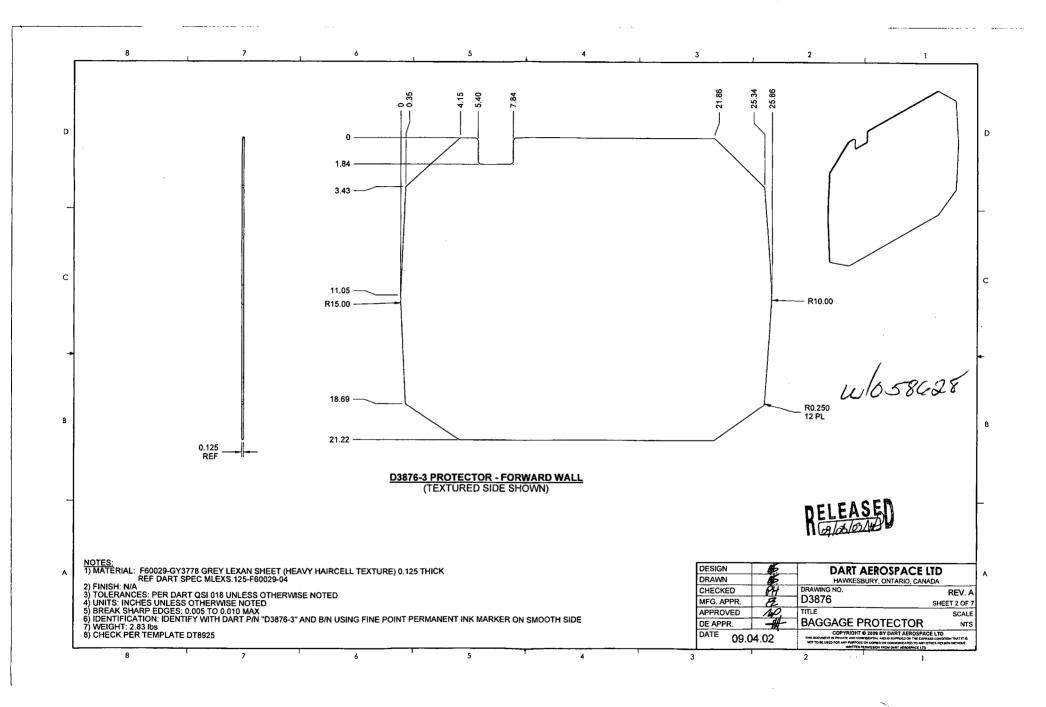
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Date:	10-5-20	Date:	145/20	Date:	N/A

Rev	Date	Change	Rev	sed	þ	v A	da	loved	d
Α	09.06.22	New Issue	KJ	d	\Diamond				\exists
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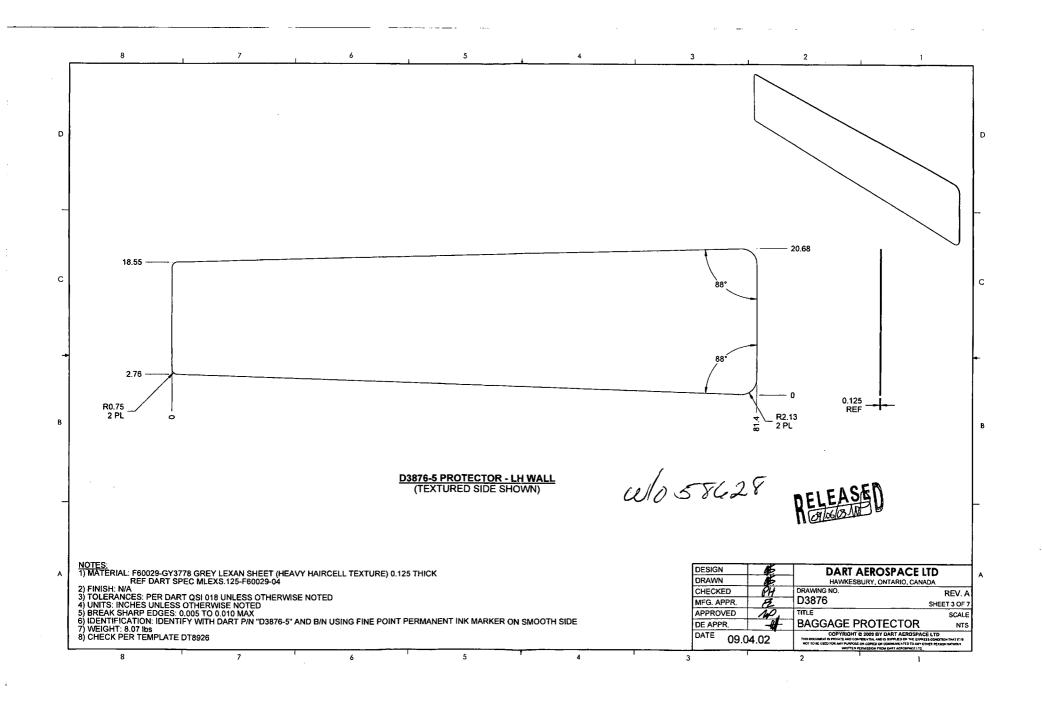
														
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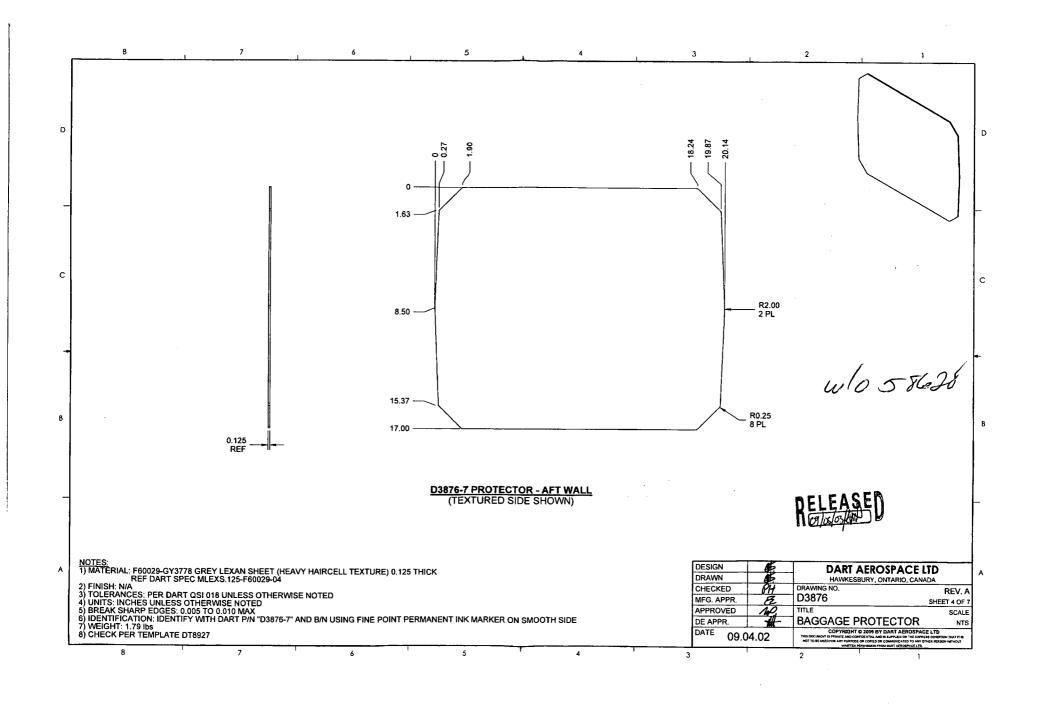
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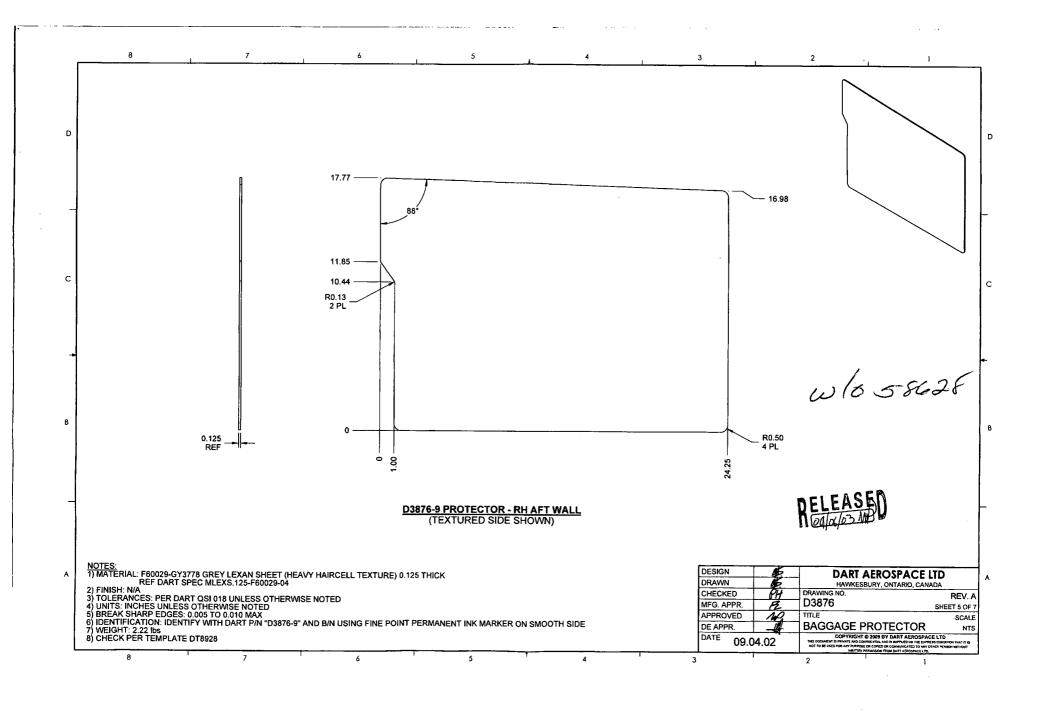
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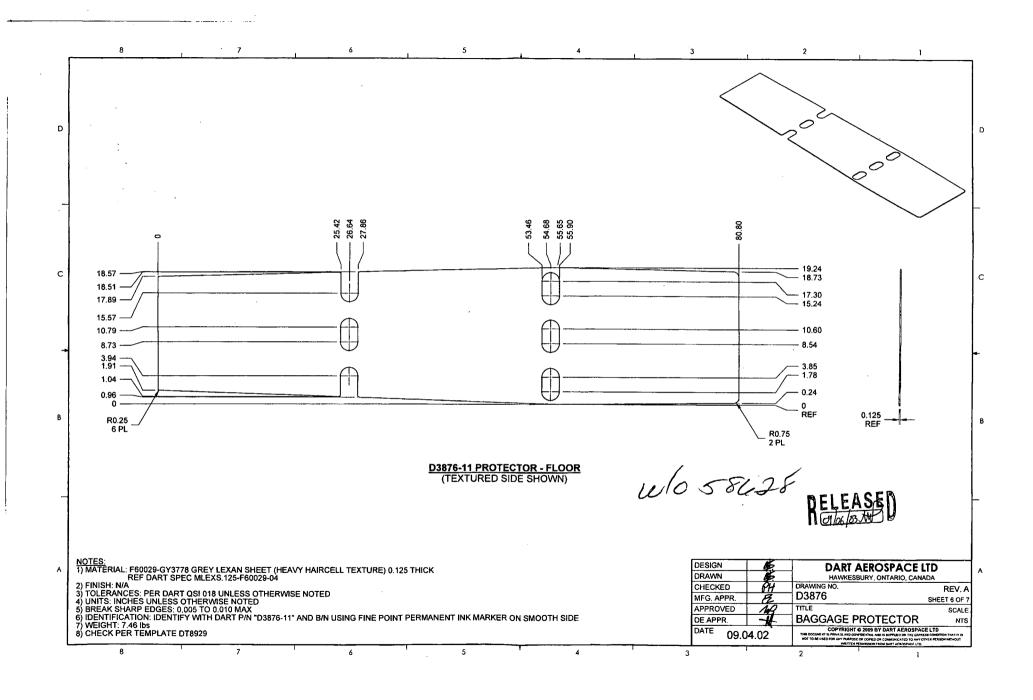
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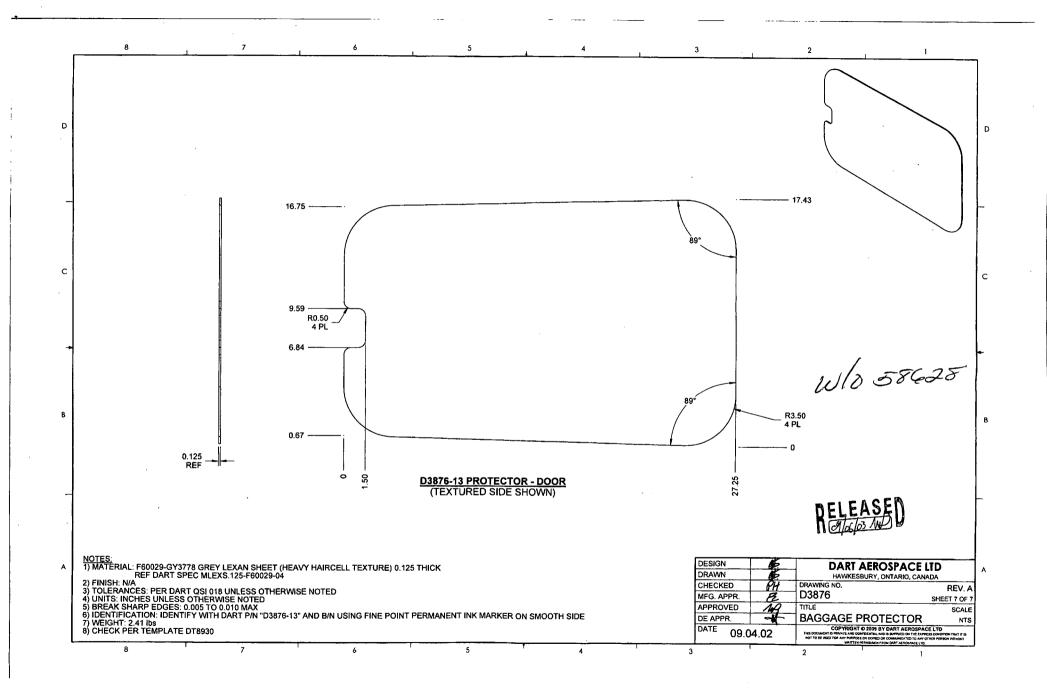
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